



# doughboy®

A DIVISION OF H.I.I.

## Copper Canyon

48"/52" STEEL

A beautiful design. As timeless as the classics, this beautiful pool will bring an "old-world" elegance to your backyard.



*Doughboy's Exclusive In-Wall Entry System is available. In-Wall Steps are sold with a complete pool and connect with the wall for a seamless fit. 5-year warranty. (See Pricebook for pool sizes)*

# COPPER CANYON

## Soothing and Peaceful

- **Wide 7" steel Uni-fit™ top rails.**  
Enables an easy, efficient installation.
- **Large 6" steel verticals.**  
Provides full support for the top rails and are a beautiful accent to the wall design.
- **Available in 48" and 52" sidewalls.**
- **35 Year Warranty against manufacturing defects.**



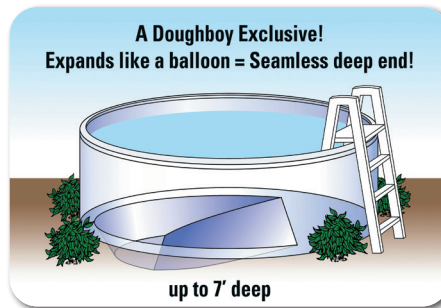
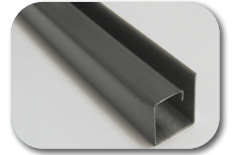
## Pool Frames

No one else comes close Doughboy pool frames are designed to last. Our frame steel leads the industry in terms of protective layers, coatings and treatments to provide unmatched protection against corrosion and abrasion.



- **Com-Pac™ II Oval Support System.**  
Superior Engineering to maximize your pool. No other manufacturer can provide you with the space-saving features of the Com-Pac™ II.
- **Zinc Clad™ 11000 with hot-dipped galvanizing.** Plus numerous protective coatings for protection and corrosion resistance.
- **Vertical End Caps.** Doughboy vertical end caps are made from 18 gauge galvanized steel – 50% heavier than most brands. This provides added stability at the base and the top of the pool.

- **Exact, pre-punched holes** assure structural integrity and allow for a more precise installation. Other brands use slotted holes which cost less to produce but weaken the stability of their pools. Test and compare us to other brands by vigorously shaking the top rail. You can feel the stability.
- **Bottom Rails - Premium-gauge steel** used for the bottom rails is made with a 7-step process to ensure a long, trouble free life. They are backed with a 100% lifetime warranty.



## Liner Exclusives

The only above-ground pool manufacturer that produces virgin-vinyl liner material made to original Doughboy specifications. Liners are available in a variety of decorative patterns.

- **Exclusive "True" Expandable Liners** increase pool depth up to 7 feet with an optional Special-Purpose Deep Swimming Area for underwater swimming only.
- **Exclusive Therma-Seal™ Technology.**  
This proprietary fusion method provides superior sealing for maximum durability and quality. Unmatched in the industry. We are so confident with this process that we cover the seams of our liners 100% for a lifetime.

## A Size For Any Backyard

An excellent assortment of pool sizes to perfectly match your backyard.

### Round

12' • 16'  
18' • 21'  
24' • 28'

### Oval

18' x 12' • 20' x 12' • 24' x 12'  
28' x 12' • 24' x 16' • 28' x 16'  
32' x 16' • 34' x 18 • 38' x 18'  
41' x 21'

**IMPORTANT:** The "No Diving" and other Warning Signage provided must be installed on each pool as indicated in the instructions provided.

**NOTE:** In some photos of the pools in the brochure (or website), the "No Diving" and other Warning Signage may not be visible, such Warning Signage must be installed as indicated in the instructions provided. Due to the differences in monitors, device settings, and printers (brightness, contrast, saturation, etc.) there may be a slight difference in color between what is shown on our brochures/website and the final product

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